

06/26/00  
JC685 U.S. PTO

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UTILITY	Atty Doc. No. 50105 Total Pages 36
PATENT APPLICATION	FIRST NAMED INVENTOR OR APPLICATION IDENTIFIER
TRANSMITTAL	Peter HOESSEL
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Application Elements

Address To: Assistant Commissioner for Patents  
Box Patent Application  
Washington, D.C. 20231

1. / X / Fee transmittal Form  
(Submit an original, and a duplicate for fee processing)  
2. / X / Specification Total Pages / /  
(Preferred arrangement set for below)

Descriptive title of the Invention

Cross References to Related Application

Statement Regarding Fed. Sponsored R & D

Reference to Microfiche Appendix

Background of the Invention

Brief Summary of the Invention

Brief Description of the Drawings (if filed)

Detailed Description

Claim(s)

Abstract of the Disclosure

3. / / Drawing(s) (35 USC 113) Total Sheets / /

Status still proper and desired

4. / X / Oath or Declaration Total Pages / 4 /

/ X / Newly executed (original or copy)

a. / X / Newly executed

b. / / Copy from a prior application (37 CFR 1.63(d)  
(For Continuation/Divisional with Box 17 completed)  
Note Box 5 below

i. / / DELETION OF INVENTOR(S)

Signed statement attached deleting  
inventor(s) named in the prior application  
see 37 CFR 1.63(d)(2) and 1.33(b).

5. / / Incorporation by reference (useable if Box 4b is checked)

The entire disclosure of the prior application, from which a  
copy of the oath or declaration is supplied under Box 4b  
is considered as being part of the disclosure of the accompanying  
application and is hereby incorporated by reference therein.

6. / / Microfiche Computer Program (Appendix)

7. / / Nucleotide and/or Amino Acid Sequence Submission  
(if applicable, all necessary)

a. / / Computer Readable Copy

b. / / Paper Copy (Identical to computer copy)

c. / / Statement verifying identity of above copies

ACCOMPANYING APPLICATIONS PARTS

8. / X / Assignment Papers (cover sheet & document(s))

9. / / 37 CFR 3.73(b) Statement / / Power of Attorney

10. / / English Translation Document (if applicable)

11. / / Information Disclosure / / Copies of IDS Citations

12. / / Preliminary Amendment

13. / X / Return Receipt Postcard (MPEP 503)

Should be specifically itemized)

14. / / Small Entity / / Statement filed in prior application  
Statements

15. / / Certified Copy of Priority Document(s)  
(if foreign priority is claimed)

16. / / Other \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

17. If a Continuing Application, check appropriate box and supply the requisite information:

/ / Continuation / / Divisional / / Continuation-in part (CIP) of prior application No. \_\_\_\_\_ /

CORRESPONDENCE ADDRESS

/ / Customer Number or Bar code Label or / / Correspondence address below

Insert Customer No. or Attach bar code label here

Name: Herbert B. Keil  
KEIL & WEINKAUF

Address: 1101 Connecticut Ave., N.W.

City Washington  
Country USA

State: D.C.  
Telephone: (202)659-0100

Zip Code 20036  
Fax: (202)659-0105

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The filing fee has been calculated as shown below:

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Indep. Claims:	<u>1</u> -3 =	x	\$39./\$78. =	
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[X] The Commissioner is hereby authorized to charge any other fee required, including the issue fee, in connection with the filing and prosecution of this application, and to the extent necessary, applicant(s) hereby petition for extension(s) of time under 37 CFR 1.136, to be charged to our Deposit Account 11-0345.

Respectfully submitted,  
KEIL & WEINKAUF

*H B Keil*

Herbert B. Keil  
Reg. No. 18,967

1101 Connecticut Ave., N.W  
Washington, D.C. 20036  
(202)659-0100

003290-70040960

Use of crosslinked cationic polymers in skin cosmetic and dermatological preparations

- 5 The present invention relates to the use of crosslinked cationic copolymers in skincare compositions, and to skincare compositions which comprise at least one of these copolymers.

Cationic polymers are frequently used as conditioners in hair  
10 cosmetic formulations. They primarily serve to improve the wet combability of hair. Furthermore, cationic polymers prevent the electrostatic charging of hair.

Thus, for example, EP-A-0 246 580 describes the use of  
15 uncrosslinked homo- and copolymers of 3-methyl-1-vinylimidazolium chlorides in cosmetic compositions. EP-A-0 544 158 and US-A-4,859,756 claim the use of uncrosslinked homo- and copolymers of chloride-free, quaternized N-vinylimidazoles in cosmetic preparations. EP-A-0 715 843 discloses the use of  
20 uncrosslinked copolymers of a quaternized N-vinylimidazole, N-vinylcaprolactam and N-vinylpyrrolidone, and optionally a further comonomer in cosmetic preparations.

DE-A-28 21 239 (US-A-4,348,380) describes copolymers of  
25 quaternized diallylammonium compounds in hair cosmetic preparations. The polymers are uncrosslinked.

DE-A-31 06 974 describes a hair-treatment composition of the pre-shampooing type, which comprises uncrosslinked homo- and  
30 copolymers of quaternized diallylammonium compounds.

US-A-5,275,809, EP-A-0 522 755, EP-A-0 521 665 and EP-A-0 521 666 disclose copolymers containing dimethyldiallylammonium chloride for use in shampoos. In none of the abovementioned specifications  
35 is a crosslinked polymer described.

US-A-4,806,345 describes crosslinked cationic thickeners for cosmetic formulations comprising quaternized dimethylaminoethyl methacrylate and acrylamide.

40 WO 93/25595 describes crosslinked cationic copolymers based on quaternized dialkylaminoalkyl acrylates or dialkylaminoalkyl-acrylamides. A proposed application is the use of these crosslinked copolymers as thickeners in cosmetic preparations.

45

## 2

A process for the preparation of water-soluble or water-swella-  
ble polymers in a W/O emulsion is claimed in EP-A-0 126 528, which  
comprises polymerizing the water-soluble monomers in the presence  
of emulsifiers with the addition of a particular dispersion

- 5 system consisting of alkanols. Cationic comonomers, inter alia,  
are also used. The oil phases are aliphatic and aromatic  
hydrocarbons or higher aliphatic esters. The polymers are not  
intended for cosmetics applications.

- 10 DE-A-197 49 618 describes anionic copolymers which are prepared  
in cosmetic oils in inverse suspension polymerization and used  
directly in cosmetic formulations.

- DE-A-32 09 224 describes the preparation of crosslinked polymers  
15 based on N-vinylpyrrolidone and (quaternized) N-vinylimidazole.  
These polymers are claimed for use as adsorbents and ion  
exchangers.

- Crosslinked, agglomerated vinylimidazole copolymers are mentioned  
20 in WO 96/26229 as dye-transfer inhibitors. They are highly  
crosslinked, water-insoluble and virtually unswellable, and are  
therefore not suitable as conditioners or gel formers in cosmetic  
formulations.

- 25 US-A-4,058,491 discloses crosslinked cationic hydrogels  
comprising N-vinylimidazole or N-vinylpyrrolidone and a  
quaternized basic acrylate and other comonomers. These gels are  
proposed for the complexation and controlled relief of anionic  
active substances.

- 30 WO 96/37525 describes the preparation of crosslinked copolymers  
of, inter alia, N-vinylpyrrolidone and quaternized  
vinylimidazoles in the presence of polymerization regulators, and  
their use, in particular, in detergents. The compounds are  
35 unsuitable as gel formers.

- DE-A-42 13 971 describes copolymers of an unsaturated carboxylic  
acid, quaternized vinylimidazole and optionally further monomers  
and a crosslinker. The polymers are proposed as thickeners and  
40 dispersants.

The method of thickening by protonation of a water-soluble,  
crosslinked aminoalkyl(meth)acrylate is described in  
EP-A-0 624 617 and EP-A-0 027 850.

45

## 3

The use of copolymers comprising an aminoalkyl (meth)acrylate in cosmetics is described in EP-A-0 671 157. However, the polymers mentioned therein are exclusively used for joint use with setting or conditioning polymers.

5

WO 97/35544 describes the use of crosslinked cationic polymers comprising dialkylaminoalkyl (meth)acrylates or dialkylaminoalkyl (meth)acrylamides in shampoo compositions.

- 10 EP-A-0 893 117 describes the use of high molecular weight cationic polymers which comprise bi- or polyfunctional monomers, as conditioning agents in hair cosmetic preparations.

- DE-A-197 31 907 describes the use of crosslinked cationic  
15 copolymers which comprise N-vinylimidazoles, in hair cosmetic formulations.

It is an object of the present invention then to provide new types of cosmetic compositions which permit improved skin care.

20

We have found that this object is achieved using the crosslinked cationic copolymers known from DE-A-19 731 764 or EP-A-0 893 117 and DE-A-197 31 907 and proposed therein for the treatment of hair.

25

The invention firstly relates to the use of crosslinked copolymers obtainable by (i) free-radically initiated copolymerization of a monomer mixture comprising

- 30 (a) 1 to 99.99% by weight, preferably 2 to 94.98% by weight, particularly preferably 10 to 70% by weight, of at least one monomer chosen from N-vinylimidazoles and diallylamines, optionally in partially or completely quaternized form;
- 35 (b) 0 to 98.99% by weight, preferably 5 to 97.98% by weight, particularly preferably 20 to 89.95% by weight, of at least one neutral or basic water-soluble monomer which is different from (a),
- 40 (c) 0 to 50% by weight, preferably 0 to 40% by weight, particularly preferably 0 to 30% by weight, of at least one unsaturated acid or unsaturated anhydride,

45

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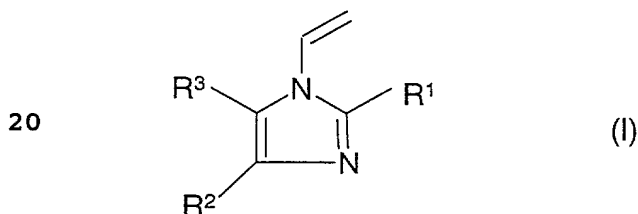
(d) 0 to 50% by weight, preferably 0 to 40% by weight, particularly preferably 0 to 30% by weight, of at least one free-radically copolymerizable monomer which is different from (a), (b) and (c), and

5

(e) 0.01 to 10% by weight, preferably 0.02 to 8% by weight, particularly preferably 0.05 to 5% by weight, of at least one bi- or polyfunctional free-radically copolymerizable monomer,

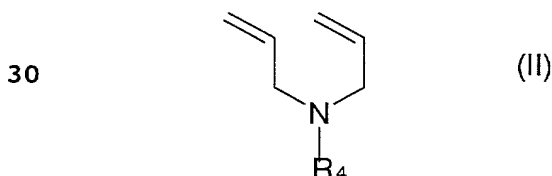
10 and (ii) subsequent partial or complete quaternization or protonation of the resulting copolymer where monomer (a) is an unquaternized or only partially quaternized monomer, as additive for skin cosmetic and dermatological preparations.

15 Suitable monomers (a) are the N-vinylimidazole derivatives of the formula (I),



25 in which the radicals  $R^1$  to  $R^3$  independently of one another are hydrogen,  $C_1$ - $C_4$ -alkyl or phenyl.

Also suitable are diallylamines of the formula (II),



35 in which  $R^4$  is  $C_1$ - $C_{24}$ -alkyl.

The copolymers according to the invention have the advantage over the copolymers used in accordance with the prior art and based on N,N-dialkylaminoalkyl (meth)acrylates or

40 N,N-dialkylaminoalkyl(meth)acrylamide that they do not hydrolyze in aqueous solution and are therefore particularly stable.

Examples of compounds of the formula (I) are given in Table 1 below:

45

Table 1

	R <sup>1</sup>	R <sup>2</sup>	R <sup>3</sup>
	H	H	H
5	Me	H	H
	H	Me	H
	H	H	Me
	Me	Me	H
10	H	Me	Me
	Me	H	Me
	Ph	H	H
	H	Ph	H
15	H	H	Ph
	Ph	Me	H
	Ph	H	Me
	Me	Ph	H
20	H	Ph	Me
	H	Me	Ph
	Me	H	Ph

Me = methyl

25 Ph = phenyl

Other monomers of the formula (I) which can be used are the ethyl, propyl or butyl analogs of the methyl-substituted 1-vinylimidazoles listed in Table 1.

30 Examples of compounds of the formula (II) are diallylamines, in which R<sup>4</sup> is methyl, ethyl, iso- or n-propyl, iso-, n- or tert-butyl, pentyl, hexyl, heptyl, octyl, nonyl or decyl. Examples of longer-chain radicals R<sup>4</sup> are undecyl, dodecyl, 35 tridecyl, pentadecyl, octadecyl and icosyl.

The monomers (a) can either be used in quaternized form as monomers or be polymerized in nonquaternized form, where, in the latter case, the resulting copolymer is either quaternized or 40 protonated.

Compounds which are suitable for quaternizing the compounds of the formulae (I) and (II) are, for example, alkyl halides having from 1 to 24 carbon atoms in the alkyl group, e.g. methyl 45 chloride, methyl bromide, methyl iodide, ethyl chloride, ethyl bromide, propyl chloride, hexyl chloride, dodecyl chloride, lauryl chloride and benzyl halides, in particular benzyl chloride

## 6

and benzyl bromide. Other suitable quaternizing agents are dialkyl sulfates, in particular dimethyl sulfate or diethyl sulfate. The quaternization of the basic monomers of the formulae (I) and (II) can also be carried out using alkylene oxides, such as ethylene oxide or propylene oxide, in the presence of acids.

The quaternization of the monomer or of a polymer using one of said quaternizing agents can be carried out by methods which are generally known.

10

The quaternization of the copolymer can take place completely or else only partially. The proportion of quaternized monomers (a) in the copolymer can vary over a wide range and is, for example, from about 20 to 100 mol%.

15

Preferred quaternizing agents are methyl chloride, dimethyl sulfate or diethyl sulfate.

Preferred examples of monomers (a) are 3-methyl-1-vinylimidazolium chloride and methosulfate, and dimethyldiallylammonium chloride.

20

Particularly preferred monomers (a) are 3-methyl-1-vinylimidazolium chloride and methosulfate.

25

Compounds which are suitable for the protonation are, for example, mineral acids, such as HCl, H<sub>2</sub>SO<sub>4</sub>, H<sub>3</sub>PO<sub>4</sub>, and monocarboxylic acids, such as, for example, formic acid and acetic acid, dicarboxylic acids and polyfunctional carboxylic acids, such as, for example, oxalic acid and citric acid, and all other proton-donating compounds and substances which are able to protonate the corresponding vinylimidazole or diallylamine. In particular, water-soluble acids are suitable for the protonation.

30

The polymer can be protonated either after the polymerization or during the formulation of the cosmetic composition, during which, as a rule, a physiologically compatible pH is set.

35

The term "protonation" means that at least some of the protonatable groups of the polymer, preferably 20 to 100 mol%, are protonated, resulting in an overall cationic charge of the polymer.

40

Suitable monomers (b) which are different from (a) are N-vinyl lactams, such as, for example, N-vinylpiperidone, N-vinylpyrrolidone and N-vinylcaprolactam, N-vinylacetamide, N-methyl-N-vinylacetamide, acrylamide, methacrylamide,

45



N,N-dimethylacrylamide, N-methylolmethacrylamide, N-vinyloxazolidone, N-vinyltriazole, hydroxyalkyl(meth)acrylates, such as for example, hydroxyethyl (meth)acrylate and hydroxypropyl (meth)acrylates, or alkyl ethylene

- 5 glycol(meth)acrylates having from 1 to 50 ethylene glycol units in the molecule. Also suitable are dialkylaminoalkyl (meth)acrylates and dialkylaminoalkyl(meth)acrylamides, such as, for example, N,N'-dimethylaminoethylmethacrylate or N-[3-(dimethylamino)propyl]methacrylamide.

10

Preference is given to using N-vinyllactams as monomers (b). Very particular preference is given to N-vinylpyrrolidone.

Compounds which are suitable as monomers (c) are unsaturated

- 15 carboxylic acids and unsaturated anhydrides, such as, for example, acrylic acid, methacrylic acid, crotonic acid, itaconic acid, maleic acid, fumaric acid or their corresponding anhydrides, unsaturated sulfonic acids, for example acrylamidomethylpropanesulfonic acid, and the salts of the
- 20 unsaturated acids, such as, for example, the alkali metal or ammonium salts.

Compounds suitable as monomers (d) are C<sub>1</sub>-C<sub>40</sub>-alkyl esters of (meth)acrylic acid, where the esters are derived from linear,

- 25 branched-chain or carbocyclic alcohols, e.g. methyl (meth)acrylate, ethyl (meth)acrylate, tert-butyl (meth)acrylate, isobutyl (meth)acrylate, n-butyl (meth)acrylate, stearyl (meth)acrylate, or esters of alkoxyated fatty alcohols, e.g. C<sub>1</sub>-C<sub>40</sub>-fatty alcohols reacted with ethylene oxide, propylene oxide
- 30 or butylene oxide, in particular C<sub>10</sub>-C<sub>18</sub>-fatty alcohols reacted with 3 to 150 ethylene oxide units. Also suitable are N-alkyl-substituted acrylamides containing linear, branched-chain or carbocyclic alkyl radicals, such as N-tert-butylacrylamide, N-butylacrylamide, N-octylacrylamide, and N-tert-octylacrylamide.

35

Also suitable are styrene, and vinyl and allyl esters of C<sub>1</sub>-C<sub>40</sub>-carboxylic acids which can be linear, branched-chain or carbocyclic, e.g. vinyl acetate, vinyl propionate, vinyl neononanoate, vinyl neoundecanoic acid, vinyl t-butyl benzoate,

40 alkyl vinyl ethers, for example methyl vinyl ether, ethyl vinyl ether, butyl vinyl ether and stearyl vinyl ether.

Acrylamides, such as N-tert-butylacrylamide, N-butylacrylamide, N-octylacrylamide, N-tert-octylacrylamide and N-alkyl-substituted

- 45 acrylamides containing linear, branched-chain or carbocyclic

## 8

alkyl radicals, where the alkyl radical can have the meanings given above for R<sup>4</sup>.

Monomers (e), which have a crosslinking function, are compounds 5 of at least two ethylenically unsaturated, nonconjugated double bonds in the molecule.

Suitable crosslinkers are, for example, acrylic esters, methacrylic esters, allyl ethers or vinyl ethers of at least 10 dihydric alcohols. The OH groups of the parent alcohols can be completely or partially etherified or esterified; however, the crosslinkers contain at least two ethylenically unsaturated groups.

- 15 Examples of the parent alcohols are dihydric alcohols, such as 1,2-ethanediol, 1,2-propanediol, 1,3-propanediol, 1,2-butanediol, 1,3-butanediol, 2,3-butanediol, 1,4-butanediol, but-2-ene-1,4-diol, 1,2-pentanediol, 1,5-pentanediol, 1,2-hexanediol, 1,6-hexanediol, 1,10-decanediol,
- 20 1,2-dodecanediol, 1,12-dodecanediol, neopentyl glycol, 3-methylpentane-1,5-diol, 2,5-dimethyl-1,3-hexanediol, 2,2,4-trimethyl-1,3-pentanediol, 1,2-cyclohexanediol, 1,4-cyclohexanediol, 1,4-bis(hydroxymethyl)cyclohexane, mononeopentyl glycol hydroxypivolate,
- 25 2,2-bis(4-hydroxyphenyl)propane, 2,2-bis[4-(2-hydroxypropyl)phenyl]propane, diethylene glycol, triethylene glycol, tetraethylene glycol, dipropylene glycol, tripropylene glycol, tetrapropylene glycol, 3-thiopentane-1,5-diol, and also polyethylene glycols,
- 30 polypropylene glycols and polytetrahydrofurans each having molecular weights of from 200 to 10,000. As well as the homopolymers of ethylene oxide or propylene oxide, it is also possible to use block copolymers of ethylene oxide or propylene oxide or copolymers which contain incorporated ethylene oxide and
- 35 propylene oxide groups. Examples of parent alcohols having more than two OH groups are trimethylolpropane, glycerol, pentaerythritol, 1,2,5-pentanetriol, 1,2,6-hexanetriol, triethoxycyanuric acid, sorbitan, sugars, such as sucrose, glucose and mannose. It is of course also possible to use the
- 40 polyhydric alcohols following reaction with ethylene oxide or propylene oxide and as the corresponding ethoxylates or propoxylates respectively. The polyhydric alcohols can also be first converted into the corresponding glycidyl ethers by reaction with epichlorohydrin.

45

Other suitable crosslinkers are the vinyl esters or the esters of monohydric, unsaturated alcohols with ethylenically unsaturated C<sub>3</sub>- to C<sub>6</sub>-carboxylic acids, for example acrylic acid, methacrylic acid, itaconic acid, maleic acid or fumaric acid. Examples of  
5 such alcohols are allyl alcohol, 1-buten-3-ol, 5-hexen-1-ol, 1-octen-3-ol, 9-decen-1-ol, dicyclopentenyl alcohol, 10-undecen-1-ol, cinnamyl alcohol, citronellol, crotyl alcohol or cis-9-octadecen-1-ol. It is, however, also possible to esterify the monohydric, unsaturated alcohols using polybasic carboxylic  
10 acids, for example malonic acid, tartaric acid, trimellitic acid, phthalic acid, terephthalic acid, citric acid or succinic acid.

Other suitable crosslinkers are esters of unsaturated carboxylic acids with the above-described polyhydric alcohols, for example  
15 oleic acid, crotonic acid, cinnamic acid or 10-undecanoic acid.

Also suitable as monomers (e) are straight-chain or branched, linear or cyclic, aliphatic or aromatic hydrocarbons which have at least two double bonds, which in the case of aliphatic  
20 hydrocarbons must not be conjugated, e.g. divinyl benzene, divinyl toluene, 1,7-octadiene, 1,9-decadiene, 4-vinyl-1-cyclohexene, trivinylcyclohexane or polybutadienes having molecular weights from 200 to 20,000.

25 Other suitable crosslinkers are acrylamides, methacrylamides and N-allylamines of at least difunctional amines. Such amines are, for example, 1,2-diaminomethane, 1,2-diaminoethane, 1,3-diaminopropane, 1,4-diaminobutane, 1,6-diaminohexane, 1,12-dodecanediamine, piperazine, diethylenetriamine or  
30 isophoronediamine. Also suitable are the amides of allylamine and unsaturated carboxylic acids such as acrylic acid, methacrylic acid or itaconic acid, maleic acid, or at least dibasic carboxylic acids as described above.

35 Other suitable crosslinkers are triallylamine and triallylmonoalkylammonium salts, e.g. triallylmethylammonium chloride or methylsulfate.

Other suitable crosslinkers are N-vinyl compounds of urea  
40 derivatives, at least difunctional amides, cyanurates or urethanes, for example of urea, ethyleneurea, propyleneurea, or tartramide, e.g. N,N'-divinylethyleneurea or N,N'-divinylpropyleneurea.

45 Further suitable crosslinkers are divinyldioxane, tetrallylsilane or tetravinylsilane.

## 10

Preference is given to using crosslinkers which are soluble in the monomer mixture.

- Particularly preferred crosslinkers are, for example,
- 5 pentaerythritol triallyl ether, methylenebisacrylamide, triallylamine and triallylalkylammonium salts, divinylimidazole, N,N'-divinylethyleneurea, reaction products of polyhydric alcohols with acrylic acid or methacrylic acid, methacrylic esters and acrylic esters of polyalkyleneoxides or polyhydric
  - 10 alcohols which have been reacted with ethylene oxide and/or propylene oxide and/or epichlorohydrin.

- Very particularly preferred crosslinkers are pentaerythritol triallyl ether, methylenebisacrylamide, N,N'-divinylethyleneurea,
- 15 triallylamine and acrylic esters of glycol, butanediol, trimethylolpropane or glycerol or acrylic esters of glycol, butanediol, trimethylolpropane or glycerol reacted with ethylene oxide and/or epichlorohydrin.

- 20 Each of the monomers (a) to (e) can be used individually or in a mixture with other monomers of the same group.

- The polymers are prepared by the processes of free-radically initiated polymerization known per se, e.g. by solution
- 25 polymerization, emulsion polymerization, suspension polymerization, precipitation polymerization, inverse suspension polymerization, inverse emulsion polymerization or by polymerization in supercritical media, e.g. supercritical carbon dioxide, without being limited thereto.

- 30 The polymerization is usually carried out at temperatures of from 20°C to 150°C and at atmospheric pressure or under autogenous pressure; the temperature can be kept constant or be increased continuously or discontinuously, e.g. in order to increase the
- 35 conversion.

- Initiators which can be used for the free-radical polymerization are the water-soluble and water-insoluble peroxy and/or azo compounds customary for this purpose, for example alkali metal or
- 40 ammonium peroxodisulfates, dibenzoylperoxide, tert-butyl perpivalate, tert-butyl-per-2-ethylhexanoate, di-tert-butyl peroxide, tert-butyl hydroperoxide, azobisisobutyronitrile, azobis(2-amidinopropane) dihydrochloride or 2,2'-azobis(2-methylbutyronitrile). Also suitable are initiator mixtures or
  - 45 redox initiator systems, such as, for example, ascorbic acid/iron(II) sulfate/sodium peroxodisulfate, tert-butyl hydroperoxide/sodium disulfite, tert-butyl hydroperoxide/sodium

hydroxymethanesulfinate. The initiators can be used in the customary amounts, for example, 0.05 to 5% by weight, or 0.05 to 0.3 mol%, based on the amount of monomers to be polymerized.

- 5 If the copolymers used according to the invention are prepared in inverse suspension polymerization in cosmetic oils, the oil phase chosen according to the invention is a component which has a positive effect on the cosmetic formulation (appearance, feel on the skin). Such components are, for example, native oils, such as  
10 sunflower oil, almond oil, avocado oil, wax esters such as jojoba oil, fatty acid isopropyl esters such as isopropyl palmitate, isopropyl myristate, di- and triglycerides of fatty acids, such as, for example, caprylic/capric glycerides. The oil phase proportion in the overall emulsion is 15 to 70% by weight,  
15 preferably 20 to 35% by weight.

- In order to disperse the water phase in the organic phase, W/O emulsifiers known for this purpose are used. The HLB value of the emulsifiers used is between 4 and 8 [HLB value = hydrophilic/  
20 lipophilic balance, cf. W.C. Giffin, J. Soc. Cosmet. Chem. 1, (1950) 311]. Such emulsifiers are, for example, sorbitan monooleate, sorbitan monostearate, glyceryl monostearate, block copolymers of hydroxy fatty acid polyesters and polyoxyethylene. They can be used alone or in combination in overall  
25 concentrations of from 2 to 10% by weight, preferably from 2 to 5% by weight, based on the total emulsion.

- It is also possible to add emulsifiers with a HLB value of greater than 8 to the emulsion, specifically in concentrations of  
30 from 0.25 to 7% by weight, based on the total emulsion. Such emulsifiers are, for example, ethoxylated C<sub>6</sub>-C<sub>12</sub>-nonylphenols and C<sub>12</sub>-C<sub>18</sub> fatty alcohols; the degree of ethoxylation is 5 to 20 mol%.

- 35 The emulsification of the aqueous phase into the oil phase does not require any special units; the aqueous monomer phase can be emulsified in a standard polymerization vessel by stirring, e.g. with an anchor stirrer. The rate of rotation is between 30 and 400 rpm, depending on the geometry of the tank.

- 40 Following the polymerization, water-in-oil emulsions are obtained which have a solids content of from 10 to 40% by weight, preferably from 15 to 35% by weight. To increase the solid content, the emulsions can be partially or completely dewatered  
45 by distillation.

## 12

The W/O emulsions of crosslinked polymers prepared according to the invention are used as thickeners, preferably in skin cosmetic or dermatological applications. The polymers are not isolated, but used directly in the form of the W/O emulsion. The thickening  
5 action of the W/O emulsion takes place immediately after the W/O emulsion has been mixed with a cosmetic O/W emulsion; in order to achieve the optimum effect, no addition of an inversion agent is necessary. Purely aqueous systems can also be thickened. This gives a cream gel.

10

The molecular weight and the K value of the copolymers used according to the invention can be varied within a wide range in a manner known per se through the choice of polymerization conditions, for example polymerization time, polymerization  
15 temperature or initiator concentration, and by the content of crosslinker. The K-values of preferred copolymers are in a range between 30 and 350, preferably 50 and 350.

The K values are measured in accordance with Fikentscher,  
20 Cellulosechemie, Vol. 13, pp. 58-64 (1932) at 25°C 0.1% strength in 0.5 molar sodium chloride solution.

If the degrees of crosslinking are high, the K values for the polymers can not be determined.

25

The polymers according to the invention can be used in skin cosmetic and dermatological preparations.

For example, the polymers according to the invention are used in  
30 cosmetic compositions for cleansing the skin. Such cosmetic cleansers are chosen from bar soaps, such as toilet soaps, curd soaps, transparent soaps, luxury soaps, deodorant soaps, cream soaps, baby soaps, skin-protection soaps, abrasive soaps and syndets, liquid soaps, such as pasty soaps, soft soaps and  
35 washing pastes, and liquid wash, shower and bath preparations, such as washing lotions, shower preparations and gels, foam baths, oil baths and scrub preparations.

The polymers according to the invention are preferably used in  
40 cosmetic compositions for the care and protection of the skin, in nailcare compositions, and in preparations for decorative cosmetics.

Particular preference is given to the use in skincare  
45 compositions, personal hygiene care compositions, footcare compositions, sunscreens, repellants, shaving compositions, depilatories, anti-acne compositions, makeup, mascara, lipsticks,

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eyeshadows, kohl pencils, eye liners, blushers, powders and eyebrow pencils.

The skincare compositions are, in particular, in the form of W/O or O/W skin creams, day and night creams, eye creams, face creams, antiwrinkle creams, moisturizing creams, bleaching creams, vitamin creams, skin lotions, care lotions and moisturizing lotions.

- 10 In the cosmetic and dermatological preparations the polymers according to the invention can develop particular effects. The polymers can, inter alia, contribute to the moisturizing and conditioning of the skin and to improving the feel of the skin. The polymers can also act as thickeners in the formulations. The
- 15 addition of the polymers according to the invention can, in certain formulations, achieve a considerable improvement in skin tolerability.

- The copolymers according to the invention are present in the skin
- 20 cosmetic and dermatological preparations in an amount of from about 0.001 to 20% by weight, preferably 0.01 to 10% by weight very particularly preferably 0.1 to 5% by weight, based on the total weight of the composition.

- 25 Depending on the area of application, the compositions according to the invention can be applied in a form suitable for skincare, such as, for example, as cream, foam, gel, stick, powder, mousse, milk or lotion.

- 30 In addition to containing the polymers according to the invention and suitable solvents, the skin cosmetic preparations can also comprise additives customary in cosmetics, such as emulsifiers, preservatives, perfume oils, cosmetic active ingredients, such as phytantriol, Vitamin A, E and C, retinol, bisabolol, panthenol,
- 35 sunscreens, bleaching agents, colorants, tinting agents, tanning agents (e.g. dihydroxyacetone), collagen, protein hydrolysates, stabilizers, pH regulators, dyes, salts, thickeners, gel formers, bodying agents, silicones, moisturizers, refatting agents and other customary additives.

- 40 Suitable solvents which can be mentioned in particular are water and lower monoalcohols or polyols having from 1 to 6 carbon atoms or mixtures thereof; preferred monoalcohols or polyols are ethanol, isopropanol, propylene glycol, glycerol and sorbitol.

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Other customary additives which may be present are fatty substances, such as mineral and synthetic oils, such as, for example, paraffins, silicone oils and aliphatic hydrocarbons having more than 8 carbon atoms, animal and vegetable oils, such as, for example, sunflower oil, coconut oil, avocado oil, olive oil, lanolin, or waxes, fatty acids, fatty acid esters, such as, for example, triglycerides of C<sub>6</sub>-C<sub>30</sub>-fatty acids, wax esters, such as, for example, jojoba oil, fatty alcohols, vaseline, hydrogenated lanolin and acetylated lanolin. It is of course also possible to use mixtures thereof.

Customary thickeners in formulations of this type are crosslinked polyacrylic acids and derivatives thereof, polysaccharides such as xanthan gum, agar agar, alginates or tyloses, carboxymethylcellulose or hydroxycarboxymethylcellulose, fatty alcohols, monoglycerides and fatty acids, polyvinyl alcohol and polyvinylpyrrolidone.

The polymers according to the invention can also be mixed with traditional polymers if specific properties are to be set.

Suitable traditional polymers are, for example, anionic, cationic, amphoteric and neutral polymers.

Examples of anionic polymers are homo- and copolymers of acrylic acid and methacrylic acid or salts thereof, copolymers of acrylic acid and acrylamide and salts thereof; sodium salts of polyhydroxycarboxylic acids, water-soluble or water-dispersible polyesters, polyurethanes and polyureas. Particularly suitable polymers are copolymers of t-butyl acrylate, ethyl acrylate, methacrylic acid (e.g. Luvimer<sup>®</sup> 100P), copolymers of ethyl acrylate and methacrylic acid (e.g. Luvimer<sup>®</sup> MAE), copolymers of N-tert-butylacrylamide, ethyl acrylate, acrylic acid (Ultrahold<sup>®</sup> 8, strong), copolymers of vinyl acetate, crotonic acid and optionally further vinyl esters (e.g. Luviset<sup>®</sup> grades), maleic anhydride copolymers, optionally reacted with alcohols, anionic polysiloxanes, e.g. carboxyfunctional ones, copolymers of vinylpyrrolidone, t-butyl acrylate, methacrylic acid (e.g. Luviskol<sup>®</sup> VBM), copolymers of acrylic acid and methacrylic acid with hydrophobic monomers, such as, for example, C<sub>4</sub>-C<sub>30</sub>-alkyl esters of (meth)acrylic acid, C<sub>4</sub>-C<sub>30</sub>-alkylvinyl esters, C<sub>4</sub>-C<sub>30</sub>-alkyl vinyl ethers and hyaluronic acid.

Further suitable polymers are cationic polymers with the INCI name polyquaternium, e.g. copolymers of vinylpyrrolidone/N-vinylimidazolium salts (Luviquat<sup>®</sup> FC, Luviquat<sup>®</sup> HM, Luviquat<sup>®</sup> MS, Luviquat<sup>®</sup> Care), copolymers of



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- N-vinylpyrrolidone/dimethylaminoethyl methacrylate, quaternized with diethylsulfate (Luviquat® PQ 11), copolymers of N-vinylcaprolactam/N-vinylpyrrolidone/N-vinylimidazolium salts (Luviquat® Hold); cationic cellulose derivatives
- 5 (polyquaternium-4 and 10), acrylamide copolymers (polyquaternium-7) and chitosan.

- Also suitable as further polymers are neutral polymers, such as polyvinylpyrrolidones, copolymers of N-vinylpyrrolidone and vinyl
- 10 acetate and/or vinyl propionate, polysiloxanes, polyvinylcaprolactam and copolymers containing N-vinylpyrrolidone, polyethylenimines and salts thereof, polyvinylamines and salts thereof, cellulose derivatives, polyaspartic acid salts and derivatives.

- 15 To set certain properties, the preparations can additionally also comprise conditioning substances based on silicone compounds. Suitable silicone compounds are, for example, polyalkylsiloxanes, polyarylsiloxanes, polyaryalkylsiloxanes, polyether siloxanes or
- 20 silicone resins.

- The copolymers according to the invention are used in cosmetic or dermatological preparations, the preparation of which is carried out in accordance with the customary principles familiar to the
- 25 person skilled in the art.

- Such formulations are advantageously in the form of emulsions, preferably as water-in-oil (W/O) or oil-in-water (O/W) emulsions. According to the invention, it is, however, also possible and in
- 30 some cases advantageous to choose other types of formulation, for example hydrodispersions, gels, oils, oleogels, multiple emulsions, for example in the form of W/O/W or O/W/O emulsions, anhydrous ointments or ointment bases etc.

- 35 The emulsions which can be used according to the invention are prepared by known methods.

- In addition to the copolymer according to the invention, the emulsions comprise customary constituents, such as fatty
- 40 alcohols, fatty acid esters and, in particular, fatty acid triglycerides, fatty acids, lanolin and derivatives thereof, natural or synthetic oils or waxes and emulsifiers in the presence of water.

- 45 The choice of emulsion-type-specific additives and the preparation of suitable emulsions is described, for example, in Schrader, Grundlagen und Rezepturen der Kosmetika [Cosmetic bases

and formulations], Hüthig Buch Verlag, Heidelberg, 2nd Edition, 1989, third part, to which reference is expressly made here.

Thus, a skin cream which can be used according to the invention  
5 can, for example, be in the form of a W/O emulsion. An emulsion of this type comprises an aqueous phase which is emulsified in an oil or fatty phase using a suitable emulsifier system.

The concentration of the emulsifier system in this type of  
10 emulsion is about 4 to 35% by weight, based on the total weight of the emulsion; the fatty phase constitutes about 20 to 60% by weight, and the aqueous phases about 20 to 70% by weight, in each case based on the total weight of the emulsion. The emulsifiers are those which are customarily used in this type of emulsion.  
15 They are, for example, chosen from: C<sub>12</sub>-C<sub>18</sub> sorbitan fatty acid esters; esters of hydroxystearic acid and C<sub>12</sub>-C<sub>30</sub> fatty alcohols; mono- and diesters of C<sub>12</sub>-C<sub>18</sub> fatty acids and glycerol or polyglycerol; condensates of ethylene oxide and propylene glycols; oxypropylenated/oxyethylenated C<sub>12</sub>-C<sub>20</sub> fatty alcohols;  
20 polycyclic alcohols, such as sterols; aliphatic alcohols having a high molecular weight, such as lanolin; mixtures of oxypropylenated/polyglycerolated alcohols and magnesium isostearate; succinyl esters of polyoxyethylenated or polyoxypropylenated fatty alcohols; and mixtures of magnesium,  
25 calcium, lithium, zinc or aluminum lanolate and hydrogenated lanolin or lanolin alcohol.

Suitable fatty components which can be present in the fatty phase of the emulsions include hydrocarbon oils, such as paraffin oil,  
30 purcellin oil, perhydrosqualene and solutions of microcrystalline waxes in these oils; animal or vegetable oils, such as sweet almond oil, avocado oil, calophyllum oil, lanolin and derivatives thereof, castor oil, sesame oil, olive oil, jojoba oil, Karité oil, Hoplostethus oil, mineral oils whose distillation start  
35 point under atmospheric pressure is at about 250°C and whose distillation end point is at 410°C, such as, for example, vaseline oil; esters of saturated or unsaturated fatty acids, such as alkyl myristates, e.g., isopropyl, butyl or cetyl myristate, hexadecyl stearate, ethyl or isopropyl palmitate,  
40 octanoic or decanoic triglycerides and cetyl ricinoleate.

The fatty phase can also comprise silicone oils which are soluble in other oils, such as dimethylpolysiloxane, methylphenylpolysiloxane and the silicone glycol copolymer, fatty  
45 acids and fatty alcohols.

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In order to favor the retention of oils, it is also possible to use waxes, such as, for example, carnauba wax, candellila wax, beeswax, microcrystalline wax, ozokerite wax and Ca, Mg and Al oleates, myristates, linoleates and stearates.

5

These water-in-oil emulsions are generally prepared by adding the fatty phase and the emulsifier to the batch container. These are then heated at a temperature of from 70 to 75°C, then the oil-soluble ingredients are added and, with stirring, water is added which has been heated beforehand to the same temperature and in which the water-soluble ingredients have been dissolved beforehand; the mixture is stirred until an emulsion of the desired fineness is obtained, which is then left to cool to room temperature, if necessary with gentle stirring.

15

A care emulsion according to the invention can also be in the form of an O/W emulsion. An emulsion of this type usually comprises an oil phase, emulsifiers which stabilize the oil phase in the water phase, and an aqueous phase, which is usually in thickened form.

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The aqueous phase of the O/W emulsion of the preparations according to the invention optionally comprises

- 25 - alcohols, diols or polyols and ethers thereof, preferably ethanol, isopropanol, propylene glycol, glycerol, ethylene glycol monoethyl ether;
- customary thickeners or gel formers, such as, for example, crosslinked polyacrylic acids and derivatives thereof,
- 30 polysaccharides, such as xanthan gum or alginates, carboxymethylcellulose or hydroxycarboxymethylcellulose, fatty alcohols, polyvinyl alcohol and polyvinylpyrrolidone.

The oil phase comprises oil components which are customary in cosmetics, such as, for example:

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- esters of saturated and/or unsaturated, branched and/or unbranched C<sub>3</sub>-C<sub>30</sub>-alkane carboxylic acids and saturated and/or unsaturated, branched and/or unbranched C<sub>3</sub>-C<sub>30</sub>-alcohols, of aromatic carboxylic acids and saturated and/or unsaturated, branched and/or unbranched C<sub>3</sub>-C<sub>30</sub>-alcohols, for example, isopropylmyristate, isopropyl stearate, hexyldecylstearate, oleylolate; and also synthetic, semisynthetic and natural mixtures of such esters, such as jojoba oil;

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- branched and/or unbranched hydrocarbons and hydrocarbon waxes;
- silicone oils, such as cyclomethicone, dimethylpolysiloxane,  
5 diethylpolysiloxane, octamethylcyclotetrasiloxane and mixtures thereof;
- dialkyl ethers;
- 10 - mineral oils and mineral waxes;
- triglycerides of saturated and/or unsaturated, branched and/or unbranched C<sub>8</sub>-C<sub>24</sub>-alkanecarboxylic acids; they can be chosen from synthetic, semisynthetic or natural oils, such as  
15 olive oil, palm oil, almond oil or mixtures.

Suitable emulsifiers are, preferably, O/W emulsifiers, such as polyglycerol esters, sorbitan esters or partially esterified glycerides.

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The preparation can be carried out by melting the oil phase at about 80°C; the water-soluble constituents are dissolved in hot water, then slowly and with stirring added to the oil phase; the mixture is then homogenized and stirred until cold.

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The copolymers according to the invention are also suitable for use in washing and shower gel formulations, and also bath preparations.

- 30 In addition to the polymers according to the invention, such formulations usually comprise anionic surfactants as base surfactants, and amphoteric and nonionic surfactants as cosurfactants, and also lipids, perfume oils, dyes, organic acids, preservatives and antioxidants, and thickeners/gel  
35 formers, skin conditioning agents and moisturizers.

In the wash, shower and bath preparations it is possible to use all anionic, neutral, amphoteric or cationic surfactants which are customarily used in body-cleansing compositions.

40

The formulations comprise from 2 to 50% by weight of surfactants, preferably from 5 to 40% by weight, particularly preferably from 8 to 30% by weight.

- 45 Suitable anionic surfactants are, for example, alkyl sulfates, alkylether sulfates, alkylsulfonates, alkylaryl sulfonates, alkyl succinates, alkyl sulfosuccinates, N-alkoylsarcosinates, acyl

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- taurates, acyl isethionates, alkyl phosphates, alkyl ether phosphates, alkyl ether carboxylates, alpha-olefinsulfonates, in particular the alkali metal and alkaline earth metal salts, e.g. sodium, potassium, magnesium, calcium, and ammonium and
- 5 triethanolamine salts. The alkyl ether sulfates, alkyl ether phosphates and alkyl ether carboxylates can have between 1 and 10 ethylene oxide or propylene oxide units, preferably 1 to 3 ethylene oxide units, in the molecule.
- 10 Suitable examples of sodium lauryl sulfate, ammonium lauryl sulfate, sodium lauryl ether sulfate, ammonium lauryl ether sulfate, sodium lauryl sarcosinate, sodium oleyl succinate, ammonium lauryl sulfosuccinate, sodium dodecylbenzene sulfonate, triethanolamine dodecylbenzenesulfonate.
- 15 Suitable amphoteric surfactants are, for example, alkylbetaines, alkylamidopropylbetaines, alkylsulfobetaines, alkylglycinates, alkylcarboxyglycinates, alkylamphoacetates or -propionates, alkylamphodiacetates or -dipropionates.
- 20 For example, cocodimethylsulfopropylbetaine, lauryl betaine, cocamidopropylbetaine or sodium cocamphopropionate can be used.
- Suitable nonionic surfactants are, for example, the reaction
- 25 products of aliphatic alcohols or alkylphenols having 6 to 20 carbon atoms in the alkyl chain which can be linear or branched, with ethylene oxide and/or propylene oxide. The amount of alkylene oxide is about 6 to 60 moles per mole of alcohol. Also suitable are alkylamine oxides, mono- and dialkylalkanolamides,
- 30 fatty acid esters of polyethyleneglycols, ethoxylated fatty acids amides, alkyl polyglycosides or sorbitan ether esters.
- In addition, the wash, shower and bath preparations can comprise customary cationic surfactants, such as, for example, quaternary
- 35 ammonium compounds, for example cetyltrimethylammonium chloride.
- In addition, it is also possible to use further customary cationic polymers, such as, for example, copolymers of acrylamide and dimethyldiallylammonium chloride (polyquaternium-7), cationic
- 40 cellulose derivatives (polyquaternium-4, -10), guar hydroxypropyltrimethylammonium chloride (INCI: Hydroxypropyl Guar Hydroxypropyltrimonium Chloride), copolymers of N-vinylpyrrolidone and quaternized N-vinylimidazole (polyquaternium-16, -44, -46), copolymers of
- 45 N-vinylpyrrolidone/dimethylaminoethyl methacrylate, quaternized with diethylsulfate (polyquaternium-11) and others.

## 20

Furthermore, the wash and shower gel formulations and bath preparations can comprise thickeners, such as, for example, sodium chloride, PEG-55, propylene glycol oleates, PEG-120 methyl glucose dioleates and others and also preservatives, further 5 active ingredients and auxiliaries and water.

## A Preparation of the polymers

## Preparation Example 1

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A stirred apparatus was charged with 400 g of water and 46 g of dimethyldiallylammonium chloride solution (65% strength). 10% of Feed 1, consisting of 270 g of N-vinylpyrrolidone and 0.6 g of N,N'-divinylethyleneurea, were added to this initial charge. The 15 mixture was heated to 60°C with stirring in a stream of nitrogen, and Feed 1 was metered in over the course of 3 hours, and Feed 2 consisting of 0.9 g of 2,2'-azobis(2-amidinopropane)-dihydrochloride in 100 g of water, was metered in over the course of 4 hours. After 3 hours, the mixture was diluted with 700 g of 20 water and stirred for a further hour. Then, 1.5 g of 2,2'-azobis(2-amidinopropane)dihydrochloride in 30 g of water were added and the mixture was stirred for a further 2 hours at 60°C. This gave a colorless high-viscosity polymer solution with a solids content of 20.9% and a K value of 80.3.

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## Preparation Example 2

A stirred apparatus was charged with 300 g of Feed 1, consisting of 200 g of N-vinylpyrrolidone, 77 g of dimethyldiallylammonium 30 chloride solution (65% strength), 1.13 g of N,N'-divinylethyleneurea and 440 g of water, and the mixture was heated to 60°C with stirring in a stream of nitrogen. The remainder of Feed 1 was metered in over 2 hours and Feed 2, consisting of 0.75 g of 2,2'-azobis(2-amidinopropane)dihydrochloride in 100 g of water, 35 was metered in over 4 hours. When the addition of Feed 1 was complete, the reaction mixture was diluted with 1620 g of water. When the addition of Feed 2 was complete, the mixture was stirred for a further hour at 60°C, then 1.25 g of 2,2'-azobis(2-amidinopropane)dihydrochloride in 65 g of water were added and the 40 mixture was stirred for a further hour. This gave a colorless high-viscosity polymer solution with a solids content of 10.2% and a K value of 80.

45

## Preparation Example 3

A stirred apparatus was charged with 130 g of water and 48 g of 3-methyl-1-vinylimidazolium chloride, and the mixture was heated 5 to 60°C with stirring in a stream of nitrogen. Then, Feed 1, consisting of 192 g of N-vinylpyrrolidone, 0.48 g of N,N'-divinylethyleneurea and 450 g of water, was metered in over 3 hours, and Feed 2, consisting of 1.44 g of 2,2'-azobis(2-amidinopropane)dihydrochloride in 80 g of water, 10 was metered in over 4 hours. The mixture was then stirred for a further hour at 60°C. In order to keep the mixture stirrable, it was diluted with a total of 2100 g of water as required. This gave a colorless high-viscosity polymer solution with a solids content of 8.2% and a K value of 105.

15

## Preparation Example 4

716 g of water were charged to a stirred apparatus and, with stirring and in a stream of nitrogen, heated to 60°C. Then, Feed 20 1, consisting of 180 g N-vinylpyrrolidone, 20 g of 3-methyl-1-vinylimidazolium methylsulfate, 0.32 g of N,N'-divinylethyleneurea and 25 g of water, was metered in over 2 hours, and Feed 2, consisting of 0.6 g of 2,2'-azobis-(2-amidinopropane)dihydrochloride in 60 g of water, was metered 25 in over 3 hours. When the addition of Feed 1 was complete, the reaction mixture was diluted with 1000 g of water. Following the addition of Feed 2, the mixture was stirred for a further 3 hours at 70°C. This gives a colorless high-viscosity polymer solution with a solids content of 11.0% and a K value of 86.

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## Preparation Example 5

440 g of water were charged to a stirred apparatus and, with stirring and in a stream of nitrogen, heated to 60°C. Then, Feed 35 1, consisting of 180 g of N-vinylpyrrolidone, 20 g of 3-methyl-1-vinylimidazolium methylsulfate, 0.30 g of N,N'-divinylethyleneurea and 25 g of water, was metered in over 2 hours, and Feed 2, consisting of 0.6 g of 2,2'-azobis(2-amidinopropane)dihydrochloride in 60 g of water, was metered in over 3 hours. Following 40 the addition of Feed 2, the mixture was stirred for a further 3 hours at 70°C. In order to keep the reaction mixture stirrable, it was diluted with a total of 1275 g of water as required. This gave a colorless high-viscosity polymer solution with a solids content of 11.3% and a K value of 105.

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## Preparation Example 6

650 g of water were charged to a stirred apparatus and, with stirring and in a stream of nitrogen, heated to 60°C. Then, Feed 1, consisting of 225 g of N-vinylpyrrolidone, 25 g of 2,3-dimethyl-1-vinylimidazolium methylsulfate, 0.25 g of N,N'-divinylethyleneurea and 580 g of water, was metered in over 3 hours, and Feed 2, consisting of 0.7 g of 2,2'-azobis-(2-amidinopropane)dihydrochloride in 100 g of water, was metered in over 4 hours. When the addition of Feed 1 was complete, the reaction mixture was diluted with 835 g of water. Following the addition of Feed 2, the mixture was stirred for a further hour, and 1.25 g of 2,2'-azobis(2-amidinopropane)dihydrochloride in 77 g of water were then added. The mixture was then stirred for a further 2 hours at 70°C. This gave a colorless high-viscosity polymer solution with a solids content of 10.4% and a K value of 106.

## Preparation Example 7

650 g of water were charged to a stirred apparatus and, with stirring and in a stream of nitrogen, heated to 60°C. Then, Feed 1, consisting of 225 g of N-vinylpyrrolidone, 25 g of 2,3-dimethyl-1-vinylimidazolium methylsulfate, 0.375 g of N,N'-divinylethyleneurea and 580 g of water, was metered in over 3 hours, and Feed 2, consisting of 0.7 g of 2,2'-azobis-(2-amidinopropane)dihydrochloride in 100 g of water, was metered in over 4 hours. After the addition of Feed 1 was complete, the reaction mixture was diluted with 1135 g of water. Following the addition of Feed 2, the mixture was stirred for a further hour, and 1.25 g of 2,2'-azobis(2-amidinopropane)dihydrochloride in 77 g of water were then added. The mixture was then stirred for a further 2 hours at 70°C. This gave a colorless high-viscosity polymer solution with a solid content of 9.2% and a K value of 92.

## Preparation Example 8

800 g of cyclohexane, 5 g of sorbitan monooleate, 5 g of Hypermer B246 (Hypermer B246: polymeric surfactant from ICI) and 1 g of 2,2'-azobis(2,4-dimethylvaleronitrile) were heated to 65°C in a reaction vessel with nitrogen blanketing. The feed, consisting of 100 g of 3-methyl-1-vinylimidazolium methylsulfate, 100 g of N-vinylpyrrolidone, 100 g of water and 0.25 g of tripropylene glycol diacrylate, was metered in over the course of 20 minutes. The mixture was then stirred for 6 hours at 65°C. 200 g of cyclohexane were then added, and the water was distilled off



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azeotropically, and the polymer was filtered off and dried. The K value of an aqueous solution of the polymer was 114.

## Preparation Example 9

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900 g of ethyl acetate were charged to a stirred apparatus and, with stirring and in a stream of nitrogen, heated to 77°C. Then, Feed 1, consisting of 270 g of N-vinylpyrrolidone, 30 g of 1-vinylimidazole and 0.3 g of N,N'-divinylethyleneurea, was  
10 metered in over 3 hours, and Feed 2, consisting of 3 g of 2,2'-azobis(2-methylbutyronitrile) in 80 g of ethyl acetate, was metered in over 4 hours. The mixture was then stirred for a further 2 hours and cooled to room temperature, and 36 g of dimethyl sulfate were added thereto. The mixture is then stirred  
15 for half an hour at room temperature and for a further 2 hours at 70°C. The resulting powder was filtered off and dried. The K value of an aqueous solution of the polymer was 125.

## Preparation Example 10

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440 g of water were charged to a stirred apparatus and, with stirring and in a stream of nitrogen, heated to 60°C. Then, Feed 1, consisting of 144 g of N-vinylpyrrolidone, 16 g of 3-methyl-1-vinylimidazolium methylsulfate, 1.4 g of tetraethylene glycol  
25 diacrylate and 100g of water, was metered in over 2 hours, and Feed 2, consisting of 0.8 g of 2,2'-azobis(2-amidino-propane)dihydrochloride in 50 g of water, was metered in over 3 hours. Following the addition of Feed 2, the mixture was stirred for a further 3 hours at 70°C. In order to keep the  
30 reaction mixture stirrable, it was diluted with a total of 1200 g of water as required. This gave a colorless high-viscosity polymer solution with a solids content of 8.5% and a K value of 95.

## 35 Preparation Example 11

550 g of water were charged to a stirred apparatus and, with stirring and in a stream of nitrogen, heated to 60°C. Then, Feed 1, consisting of 102 g of N-vinylpyrrolidone, 26 g of 3-methyl-  
40 1-vinylimidazolium methylsulfate, 0.8 g of triallylamine and 100 g of water, was metered in over 2 hours. Feed 2, consisting of 0.6 g of 2,2'-azobis(2-amidinopropane)dihydrochloride in 50 g of water, was added to the reaction mixture over 3 hours. Following the addition of Feed 2, the mixture was stirred for a  
45 further 3 hours at 70°C. In order to keep the reaction mixture stirrable, it was diluted with a total of 1000 g of water as

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required. This gave a slightly yellowish high-viscosity polymer solution with a solids content of 7.0% and a K value of 102.

## Preparation Example 12

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Preparation Example 11 was repeated, but using 2.2 g of pentaerythritol triallyl ether instead of triallylamine. This gave a slightly yellowish high-viscosity polymer solution with a K value of 95.

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## Preparation Example 13

440 g of water were charged to a stirred apparatus and, with stirring and in a stream of nitrogen, heated to 60°C. Then, Feed 1, consisting of 150 g of N-vinylpyrrolidone, 8 g of 3-methyl-1-vinylimidazolium methylsulfate, 0.6 g of triallylamine and 100 g of water, was metered in over 2 hours, and Feed 2, consisting of 0.8 g of 2,2'-azobis(2-amidinopropane)dihydrochloride in 50 g of water, was metered in over 3 hours. Following the addition of Feed 2, the mixture was stirred for a further 3 hours at 70°C. In order to keep the reaction mixture stirrable, it was diluted with a total of 1200 g of water as required. This gave a colorless high-viscosity polymer solution with a solids content of 8.1% and K value of 98.

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## Preparation Example 14

800 g of cyclohexane, 5 g of sorbitan monooleate and 5 g of Hypermer B246 (Hypermer B246: polymeric surfactant from ICI) were charged to a reaction vessel with nitrogen blanketing and heated to 60°C. Feed 1, consisting of 60 g of 3-methyl-1-vinylimidazolium methylsulfate, 140 g of N-vinylpyrrolidone, 150 g of water and 1.0 g of triallylamine, and Feed 2, consisting of 0.6 g of 2,2'-azobis(2-amidinopropane)dihydrochloride in 50 g of water, were metered in over the course of 1 hour. The mixture was then stirred for a further 6 hours at 60°C. 200 g of cyclohexane were then added and the water was distilled off azeotropically, and the polymer was filtered off and dried.

## 40 Preparation Example 15

800 g of cyclohexane, 5 g of sorbitan monooleate and 5 g of Hypermer B246 (Hypermer B246; polymeric surfactant from ICI) were charged to a reaction vessel with nitrogen blanketing and heated to 60°C. Feed 1, consisting of 20 g of 3-methyl-1-vinylimidazolium methylsulfate, 180 g of N-vinylpyrrolidone, 150 g of water and 0.5 g of triallylamine, was metered in over the course of 1 hour,

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and Feed 2, consisting of 1.2 g of 2,2'-azobis(2-amidino-  
-propane)dihydrochloride in 70 g of water, was metered in over  
the course of 4 hours. The mixture was then stirred for a further  
3 hours at 60°C. 200 g of cyclohexane were then added, and the  
5 water was distilled off azeotropically, and the polymer was  
filtered off and dried.

## Preparation Example 16

10 400 g of water, 100 g of N-vinylpyrrolidone, 11 g of 3-methyl-  
1-vinylimidazolium methylsulfate and 0.4 g of triallylamine were  
charged to a stirred apparatus and, with stirring and in a stream  
of nitrogen, heated to 60°C. Then, Feed 1, consisting of 0.6 g of  
2,2'-azobis(2-amidinopropane)dihydrochloride in 50 g of water,  
15 was added to the reaction mixture over 3 hours, and the mixture  
was diluted with 1000 g of water. The mixture was then stirred  
for a further 3 hours at 80°C. This gave a colorless,  
high-viscosity polymer solution with a solids content of 7.6% and  
K value of 110.

20

## Preparation Example 17

In a reaction vessel 500 g of cyclohexane, 12 g of sorbitan  
monooleate, 6 g of Hypermer B246 (Hypermer B246: polymeric  
25 surfactant from ICI) and an aqueous phase comprising 150 g of  
3-methyl-1-vinylimidazolium methylsulfate, 150 g of  
vinylpyrrolidone, 0.75g of 2,2'-azobis(2-amidinopropane)  
dihydrochloride, 360 g of water and 0.6 g of divinylethyleneurea  
were polymerized for 6 h at 70°C. The water was then distilled off  
30 azeotropically, and the polymer was filtered off and dried.

## Preparation Example 18

In a reaction vessel, 200 g of Mygliol (caprylic/capric  
35 triglycerides from Hüls AG), 12 g of sorbitan monooleate, 6 g of  
Hypermer B246 (ICI) and an aqueous phase comprising 333 g of  
vinylimidazolium methylsulfate, 150 g of vinylpyrrolidone, 0.75 g  
of 2,2'-azobis(2-amidinopropane) dihydrochloride, 186 g of water  
and 0.6 g of divinylethyleneurea were polymerized for 6 h at 70°C.

40

## Preparation Example 19

500 g of water were charged to a stirred apparatus and heated to  
60°C. Then, Feed 1, consisting of 125 g of vinylimidazole, 48 g of  
45 acrylic acid, 42 g of NaOH (50% strength aqueous solution), 0.8 g  
of triallylamine and 500 g of water, and Feed 2, consisting of  
1.25 g of 2,2'-azobis(2-amidinopropane)dihydrochloride and 200 g

## 26

of water, were added over 4 h. The internal temperature was then increased to 70°C, 1.25 g of 2,2'-azobis(2-amidinopropane) dihydrochloride in 78 g of water were added over the course of 1 h, and then the mixture was stirred for a further 1 h at 70°C.

- 5 In order to keep the reaction mixture stirrable, it was diluted with a total of 1200 g of water as required. This gave a slightly yellowish polymer solution with a solids content of 7.8% and a K value of 110.

## 10 Preparation Example 20

Preparation Example 19 was repeated, but using 125 g of 3-methyl-1-vinylimidazolium methylsulfate instead of 125 g of 1-vinylimidazole. This gave a slightly yellowish polymer solution  
15 with a solids content of 7.8% and a K value of 105.

## B Application Examples

Appication Example 1: skin cream

20

Firstly, a water/oil cream emulsion (skin cream A) was prepared in accordance with the following recipe:

25	Additive		% by weight
	Cremophor A 6	Ceteareth-6 and stearyl alcohol	2.0
	Chremophor A 25	Ceteareth-25	2.0
	Lanette O	cetearyl alcohol	2.0
30	Imwitor 960 K	glyceryl stearate SE	3.0
	Paraffin oil		5.0
	Jojoba oil		4.0
	Luvitol EHO	cetearyl octanoate	3.0
35	ABIL 350	dimethicone	1.0
	Amerchol L 101	mineral oil and lanolin alcohol	3.0
	Veegum Ultra	magnesium aluminum silicate	0.5
	1,2-Propylene glycol	propylene glycol	5.0
	Abiol	imidazolindinylurea	0.3
40	Phenoxyethanol		0.5
	D-Panthenol USP		1.0
	Polymer (Preparation Example 11)		0.5
	Water		ad 100

45

Two comparison creams were prepared in the same way:

27

Skin cream B (without polymer additive)

Skin cream C (polymer according to the invention replaced by the same amount of an uncrosslinked copolymer of 30 mol% of 5 vinylimidazolium chloride and 70 mol% of N-vinylpyrrolidone)

Using these skin creams A, B and C, the following comparative tests 1 and 2 were carried out to assess the feel on the skin.

10 100 µl of the emulsion were distributed uniformly on the back of the hand, and the feel on the skin was tested subjectively after a contact time of 30 minutes. In each case two emulsions were compared with one another (right/left hand). Each of the tests was carried out by ten subjects.

15

Scale of grades:

2 (markedly softer than comparison cream)

1 (somewhat softer than comparison cream)

20 0 (equal)

-1 (somewhat rougher than comparison cream)

-2 (markedly more rough than comparison cream )

Result of comparison test 1 (comparison of skin cream A and 25 comparison cream B):

Grade	No. of subjects
2	5
1	4
0	1
-1	-
-2	-

35 Result of comparison test 2 (comparison of skin cream A and comparison cream C):

Grade	No. of subjects
2	3
1	5
0	2
-1	-
-2	-

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## 28

Application Example 2: shower gel

A shower gel formulation according to the invention (shower gel A) was firstly prepared in accordance with the following recipe:

5

	Additives	% by weight	
10	Texapon NSO	sodium laureth sulfate	40.0
	Tego Betaine L7	cocamidopropylbetaine	5.0
	Plantacare 2000	decylglucoside	5.0
	Perfume		0.2
	Polymer as in Preparation Example 11		0.2
15	Euxyl K 100	benzyl alcohol, methyl-chlorisothiazolinone, methyl-isothiazolinone	0.1
	D-Panthenol USP		0.5
	Citric acid (pH 6-7)		q.s.
20	NaCl		2.0
	Water		ad 100

Three comparison shower gels were prepared in the same manner:

25

Shower gel B: (copolymer according to the invention replaced by the same amount of the uncrosslinked polymer polyquaternium-16)

Shower gel C: (copolymer according to the invention replaced by the same amount of cationically modified hydroxyethylcellulose)

30

Shower gel D: (without polymer addition)

Using the shower gels A, B, C and D, the following comparison test 3 was carried out to determine the foam creaminess:

35

2.0 g of each of the abovementioned formulations was placed into the palm of the left hand, lathered using tap water and, after rubbing between both hands for 1 minute, the feel of the foam in the palms of the hands was assessed:

40

Grade 1: very creamy

Grade 2: creamy

Grade 3: flat/lacking substance

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Result of Comparison test 3 (mean value of the rating by 10 subjects):

5	Shower gel	Mean value from 10 subjects
	A	1.3
	B	2.8
	C	2.1
	D	2.8

10 Application Example 3: Moisturizing formulation

Formulation A

15	Additive		% by weight
	a) Cremophor A6	Ceteareth-6 and stearyl alcohol	2.0
	Cremophor A25	Ceteareth-25	2.0
	20	Paraffin oil (viscous)	10
	Lannette O	cetearyl alcohol	2.0
	Stearic acid		3.0
	Nip-Nip	methylparaben/propylparaben 70:30	0.5
	Abiol	imidazolidinylurea	0.5
	25	b) Polymer (Preparation Example 8)	3.0
	Water		ad 100.0

30 The two phases were heated to 80°C, phase a) was fed into b) and the mixture was homogenized and stirred until cold and then adjusted to pH 6 with 10% strength aqueous NaOH solution.

In the same manner, a comparison cream (formulation B) without polymer additive was prepared.

35 Using the formulations A and B, a test was carried out on eight subjects. For this, each of the formulations was applied in an amount of 2 mg/cm<sup>2</sup> to the forearm of the subjects. After 30 min the moisture content of the skin was determined using a  
40 corneometer CM 825 (Khazaka & Courage). After applying formulation A a mean value of 45 corneometer units was measured, and for formulation B a mean value of 35.

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Application Example 4: O/W cream for moisturizing the skin

	Additive	% by weight
5	Glycerol monostearate	2.0
	Cetyl alcohol	3.0
	Paraffin oil, subliquidum	15.0
	Vaseline	3.0
10	Caprylic/capric triglyceride	4.0
	Octyldodecanol	2.0
	Hydrogenated coconut fat	2.0
	Cetyl phosphate	0.4
15	Polymer (Preparation Example 6)	3.0
	Glycerol	3.0
	Sodium hydroxide	q.s.
	Perfume oil	q.s.
	Preservative	q.s.
20	Water	ad 100

Application Example 5: O/W lotion

	Additive	% by weight
25	Stearic acid	1.5
	Sorbitan monostearate	1.0
30	Sorbitan monooleate	1.0
	Paraffin oil, subliquidum	7.0
	Cetyl alcohol	1.0
	Polydimethylsiloxane	1.5
	Glycerol	3.0
35	Polymer (Preparation Example 17)	0.5
	Perfume oil	q.s.
	Preservative	q.s.
40	Water	ad 100

45



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## Application Example 6: W/O cream

	Additive	% by weight
5	PEG-7 hydrogenated castor oil	4.0
	Wool wax alcohol	1.5
	Beeswax	3.0
	Triglyceride, liquid	5.0
10	Vaseline	9.0
	Ozokerite	4.0
	Paraffin oil, subliquidum	4.0
	Glycerol	2.0
15	Polymer (Preparation Example 4)	2.0
	Magnesiumsulfate*7H <sub>2</sub> O	0.7
	Perfume oil	q.s.
	Preservative	q.s.
20	Water	ad 100

## Application Example 7: Hydrogel for skincare

	Additive	% by weight
25	Polymer (Preparation Example 17)	3.0
	Sorbitol	2.0
	Glycerol	3.0
	Polyethylene glycol 400	5.0
30	Ethanol	1.0
	Perfume oil	q.s.
	Preservative	q.s.
	Water	ad 100

## 35 Application Example 8: Hydrodispersion gel

	Additive	% by weight
40	Polymer (Preparation Example 17)	3.0
	Sorbitol	2.0
	Glycerol	3.0
	Polyethylene glycol 400	5.0
	Triglyceride, liquid	2.0
45	Ethanol	1.0
	Perfume oil	q.s.

Preservative	q.s.
Water	ad 100

## Application Example 9: liquid soap

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	Additive	% by weight
	Coconut fatty acid, potassium salt	15
10	Potassium oleate	3
	Glycerol	5
	Polymer (Preparation Example 14)	2
	Glycerol stearate	1
	Ethylene glycol distearate	2
15	Specific additives, complexing agents, fragrances,	q.s.
	Water	ad 100

## Application Example 10: Bodycare cream

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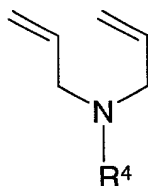
	Additive	% by weight
	Cremophor A6      Ceteareth-6 and stearyl alcohol	2.0%
	Cremophor A 25      Ceteareth-25	2.0%
25	Grape (Vitis vinifera) seed oil	6.0%
	Glyceryl stearate SE	3.0%
	Cetearyl alcohol	2.0%
	Dimethicon	0.5%
30	Luvitol EHO      Cetearyl octanoate	8.0%
	Oxyhex 2004      propylene glycol, BHT, ascorbyl palmitate, glyceryl stearate, citric acid	0.1%
	Preservative	q.s.
35	1,2-Propylene glycol USP	3.0%
	Glycerol	2.0%
	EDTA BD	0.1%
	D-Panthenol USP	1.0%
40	Water	ad 100
	Polymer (Preparation Example 11)	1.5%
	Tocopheryl acetate	0.5%

The formulation had a pH of 6.8. The viscosity (Brookfield RVT, 23°C) was 32.000 mPas.

We claim:

1. A skin cosmetic or dermatological preparation comprising, in  
5 addition to customary additives, at least one copolymer  
obtainable by
- (i) free-radically initiated copolymerization of a monomer  
mixture comprising
- 10 (a) 1 to 99.99% by weight of at least one monomer chosen  
from N-vinylimidazoles and diallylamines, optionally  
in partially or completely quaternized form;
- 15 (b) 0 to 98.99% by weight of at least one neutral or  
basic water-soluble monomer which is different from  
(a);
- 20 (c) 0 to 50% by weight of at least one unsaturated acid  
or unsaturated anhydride,
- (d) 0 to 50% by weight of at least one free-radically  
copolymerizable monomer which is different from (a),  
(b) or (c); and
- 25 (e) 0.01 to 10% by weight of at least one monomer which  
acts as crosslinker and has at least two  
ethylenically unsaturated, nonconjugated double  
bonds; and
- 30 (ii) subsequent partial or complete quaternization and  
protonation of the polymer in the case where the monomer  
(a) is unquaternized or only partially quaternized.
- 35 2. The preparation as claimed in claim 1, wherein the  
protonation as in (ii) takes place during formulation of the  
preparation.
- 40 3. The preparation as claimed in claim 1, wherein monomer (a) is  
at least one diallylamine derivative of the formula (II),
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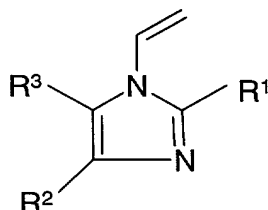
(II)

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in which the radical R<sup>4</sup> is C<sub>1</sub>-C<sub>24</sub> alkyl.

4. The preparation as claimed in claim 1, wherein monomer (a) is at least one N-vinylimidazole derivative of the formula (I),

10



(I)

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in which the radicals R<sup>1</sup> to R<sup>3</sup> independently of one another are hydrogen, C<sub>1</sub>-C<sub>4</sub>-alkyl or phenyl.

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5. The preparation as claimed in claim 1, wherein monomer (b) is at least one N-vinyl lactam.

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6. The preparation as claimed in claim 1, chosen from cosmetic compositions for cleansing the skin.

7. The preparation as claimed in claim 6, chosen from soaps, syndets, liquid washing, shower and bath preparations.

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8. The preparation as claimed in claim 1, chosen from cosmetic compositions for the care and protection of the skin, nailcare compositions, and preparations for decorative cosmetics.

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9. The preparation as claimed in claim 8, chosen from skincare compositions, personal hygiene care compositions, footcare compositions, sunscreens, repellents, shaving compositions, depilatories, anti-acne compositions, makeup, mascara, lipsticks, eyeshadows, kohl pencils, eyeliners, blushers, powders and eyebrow pencils.

40

10. The preparation as claimed in claim 9, wherein the skincare compositions are chosen from W/O or O/W skin creams, day and night creams, eye creams, antiwrinkle creams, moisturizers,

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## 35

bleaching creams, vitamine creams, skin lotions, care lotions and moisturizing lotions.

11. The preparation as claimed in claim 1, wherein the copolymer  
5 is used in the form of a W/O emulsion.
12. The preparation as claimed in claim 11, wherein the copolymer has been polymerized in the emulsion or suspension.
- 10 13. The preparation as claimed in claim 12, wherein the oil phase of the emulsion or suspension comprises a cosmetic oil.

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Use of crosslinked cationic polymers in skin cosmetic and dermatological preparations

## 5 Abstract

The invention relates to the use of at least one copolymer obtainable by

- (i) free-radically initiated copolymerization of a monomer mixture
- 10 comprising
- (a) 1 to 99.99% by weight of at least one monomer chosen from N-vinylimidazoles and diallylamines optionally in partially or completely quaternized form;
- (b) 0 to 98.99% by weight of at least one neutral or basic
- 15 water-soluble monomer which is different from (a);
- (c) 0 to 50% by weight of at least one unsaturated acid or unsaturated anhydride,
- (d) 0 to 50% by weight of at least one free-radically copolymerizable monomer which is different from (a), (b) or (c);
- 20 and
- (e) 0.01 to 10% by weight of at least one monomer which acts as crosslinker and has at least two ethylenically unsaturated, nonconjugated double bonds; and
- (ii) subsequent partial or complete quaternization or protonation
- 25 of the polymer in the case where the monomer (a) is unquaternized or only partially quaternized,
- as additive for skin cosmetic and dermatological preparations.

30

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45

# Declaration, Power of Attorney

(3)

Page 1 of 4

0050/050105

We (I), the undersigned inventor(s), hereby declare(s) that:

My residence, post office address and citizenship are as stated below next to my name,

We (I) believe that we are (I am) the original, first, and joint (sole) inventor(s) of the subject matter which is claimed and for which a patent is sought on the invention entitled

Use of crosslinked cationic polymers in skin cosmetic and dermatological preparations

the specification of which

☒ is attached hereto.

☐ was filed on \_\_\_\_\_ as

Application Serial No. \_\_\_\_\_

and amended on \_\_\_\_\_.

☐ was filed as PCT international application

Number \_\_\_\_\_

on \_\_\_\_\_

and was amended under PCT Article 19

on \_\_\_\_\_ (if applicable).

We (I) hereby state that we (I) have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

We (I) acknowledge the duty to disclose information known to be material to the patentability of this application as defined in Section 1.56 of Title 37 Code of Federal Regulations.

We (I) hereby claim foreign priority benefits under 35 U.S.C. § 119(a)-(d) or § 365(b) of any foreign application(s) for patent or inventor's certificate, or § 365(a) of any PCT International application which designated at least one country other than the United States, listed below and have also identified below, by checking the box, any foreign application for patent or inventor's certificate, or PCT International application having a filing date before that of the application on which priority is claimed. Prior Foreign Application(s)

Application No.	Country	Day/Month/Year	Priority Claimed
19929758.4	Germany	29 June 1999	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No

We (I) hereby claim the benefit under Title 35, United States Codes, § 119(e) of any United States provisional application(s) listed below.

---

 (Application Number)

---

 (Filing Date)

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 (Application Number)

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 (Filing Date)

We (I) hereby claim the benefit under 35 U.S.C. § 120 of any United States application(s), or § 365(c) of any PCT International application designating the United States, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of 35 U.S.C. § 112, I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR § 1.56 which became available between the filing date of the prior application and the national or PCT International filing date of this application.

Application Serial No.

Filing Date

Status (pending, patented,  
abandoned)

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And we (I) hereby appoint **Messrs. HERBERT. B. KEIL**, Registration Number 18,967; and **RUSSEL E. WEINKAUF**, Registration Number 18,495; the address of both being Messrs. Keil & Weinkauff, 1101 Connecticut Ave., N.W., Washington, D.C. 20036 (telephone 202-659-0100), our attorneys, with full power of substitution and revocation, to prosecute this application, to make alterations and amendments therein, to sign the drawings, to receive the patent, and to transact all business in the Patent Office connected therewith.

We (I) declare that all statements made herein of our (my) own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.



Declaration

Page 3 of 4

0050/050105


Peter Hössel  
NAME OF INVENTOR

  
Signature of Inventor

Date May 17, 2000

Birkenweg 10  
67105 Schifferstadt  
Germany  
Citizen of: Germany  
Post Office Address: same as residence

Kristin Tiefensee  
NAME OF INVENTOR

  
Signature of Inventor

Date May 17, 2000

Beethovenstr.1  
67368 Westheim  
Germany  
Citizen of: Germany  
Post Office Address: same as residence


Axel Sanner  
NAME OF INVENTOR

  
Signature of Inventor

Date May 17, 2000

Lorscher Ring 2c  
67227 Frankenthal  
Germany  
Citizen of: Germany  
Post Office Address: same as residence

Reinhold Dieing  
NAME OF INVENTOR

  
Signature of Inventor

Date May 17, 2000

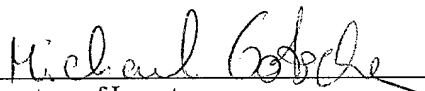
Drosselstr. 5 A  
67105 Schifferstadt  
Germany  
Citizen of: Germany  
Post Office Address: same as residence

**Declaration**

Page 4 of 4

0050/050105


Michael Gotsche  
NAME OF INVENTOR

  
\_\_\_\_\_  
Signature of Inventor

Date May 17, 2000

Warmweiherstr.15  
52066 Aachen  
Germany  
Citizen of: Germany  
Post Office Address: same as residence

Katrin Zeitz  
NAME OF INVENTOR

  
\_\_\_\_\_  
Signature of Inventor

Date May 17, 2000

Bergstr. 13d  
67067 Ludwigshafen  
Germany  
Citizen of: Germany  
Post Office Address: same as residence

003290-10010900